



talk, excite, inform, interest, inspire, promote, stimulate, brand,



brand, talk, inspire, promote, stimulate, brand, excite, inform,

celebrate, stimulate, communicate, brand, identify, talk, inspire

# Vaktape™ plus

## Advice for Users

**Vaktape™ plus** - is a heat activated tear tape system designed for the easy opening of hermetically sealed (airtight) packaging.

**STORAGE** - For optimum shelf life, **Vaktape™ plus** products should be stored under the normal conditions of a temperate climate (22°C 50% RH). Do not store the product in hot areas i.e. near heaters or in direct sunlight.

**UNPACKING** - **Vaktape™ plus** reels are heavy, unpack with caution, once the reel has been removed from its protective wrapping locate the leading end, which is identified by a start here label. Ensure the reel is fully secured on the dispensing system before continuing to thread up the application.

**APPLICATION TENSION** - **Vaktape™ plus** reel stability is achieved by the controlled release of the tape and optimum tension control can be achieved by the use of a variety of dispensers designed and supplied by Payne.

### ADVICE FOR FIRST TIME USERS

#### 1. Mounting the **Vaktape™ plus** Reel

Slide the reel onto the unwind shaft. Do not force the reel onto the shaft by pressing the edges, as this will affect the smooth running of the tape.

#### 2. Setting the Heater Temperature

A satisfactory heater temperature has been found to be 80° ± 5° C. This should be verified by adhesion test as detailed below.

Too high a temperature will cause a 'wrinkling' effect on the substrate film.  
Too low a temperature will prevent the tape from adhering to the substrate.

#### 3. Identifying the Adhesive-Coated Side of the **Vaktape™ plus**

The adhesive side can be easily identified by the embossed surface and is always located on the inside of the reel.

#### 4. Threading up the **Vaktape™ plus** Dispenser

To prepare the dispenser, thread the **Vaktape™ plus** around the inside of the rollers on the dispenser. Each reel of **Vaktape™ plus** has an adhesive tab that indicates the leading end of the tear tape. Before starting production, this tab should be used to adhere the **Vaktape™ plus** to the inside of the wrapping film at initial start-up. (The **Vaktape™ plus** will bond tightly to the wrapping film when the film and tape pass over the heater plate at a later stage in the process.)

The adhesive-coated side of the tape should be in contact with the inside of the overwrap film. Do not cut into the top layers of the reel with scissors or a knife as a means of locating the end, as this could result in many meters of wasted tape.

**IN CASES OF DIFFICULTY** - Every care is taken to ensure that the material is satisfactory and gives trouble free running. If, for any reason, material has to be returned please contact your supplier first and ensure that any agreed returns are protected with a polythene bag and boxed for protection from dirt or damage.

For further information, please contact Payne +44 (0)115 975 9000

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